

Work Order ID 109054 -1

November-08-13 7:04:00 AM

109054

Page 1

Item ID: D407-836-017

Revision ID:

Item Name: Crosstube Antenna Mount, 407 Aft (P162-407A)

Start Date: 11/08/13 Start Qty: 2.00

Required Date: 11/08/13 Req'd Qty: 2.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

QC:

Date:

SPC (Y/N):

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Too

Reject Qty Reject Number Insp. Stamp

Draw Nbr

Revision Nbr

GA202-2

A

100

0.00

100

DC

Document Control

Memo 7.10.

Photocopy bluefile and create labels as per PPP D407-836-017 CH001

DAS
31
9-89

13-11-08

1

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

EX

DAS 13-11-8
28
9-89

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

DAS
31
9-89

13-11-08

1

Split ASHP

split

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Custom

unlabeled

1x D407-836-017

Run Start *NR1*

Stop *NR2*

Qty

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Item ID: D407-836-017

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Crosstube Antenna Mount, 407 Aft (P162-407A)

Stop *NS2*

Start Date: 11/08/13 Start Qty: 2.00 *2*

Cust Item ID:

Required Date: 11/08/13 Req'd Qty: 2.00 *2*

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

130

0.00

130

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D407-836-017

Location:

PPP Rev:

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

DAS
6
BAG

13/11/8

13-11-08

MF 13-11-08

Picklist Print

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Page 1

Work Order ID: 109054

Parent Item: D407-836-017

Parent Item Name: Crosstube Antenna Mount, 407 Aft (P162-407A)

Start Date: 11/08/13

Required Date: 11/08/13

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 13.07.18 AS PER ECN13-561 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4853-1 Top Bracket (Replaces P/N G13013-1) DAS 31 9-89		Manufactured	No				Each	2.0000	1	2		DAS 28 9-89	13-11-8
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST129		2							
				104890		2							
D4854-1 Lower Bracket (Replaces P/N G13013-2) DAS 31 9-89		Manufactured	No				Each	2.0000	1	2		DAS 28 9-89	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST129		2							
				104900		2							
D4855-1 Antenna Bracket (Replaces P/N G13013-3) DAS 31 9-89		Manufactured	No				Each	1.0000	1	2		DAS 28 9-89	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST129		1							
				104892		1							
D2732-030 Rubber Cushion (Replaces P/N G13013-4) DAS 31 9-89		Manufactured	No				Each	222.0000	2	4		DAS 28 9-89	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		92							
				101857		18							
				83560		24							
				94725		45							
				98629		5							
				ST409		130							
				102705		2							
				104906		34							
				105477		94							

Picklist Print

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Work Order ID: 109054

Parent Item: D407-836-017

Parent Item Name: Crosstube Antenna Mount, 407 Aft (P162-407A)

Start Date: 11/08/13

Required Date: 11/08/13

Start Qty: 2.00

Required Qty: 2.00

AN4-16A

Bolt

Purchased

No

Each

179.0000

DAS
31
9-89

2

4

DAS
28
9-89

13-11-8

Location

Loc Qty

Loc Code

FG

5

121541

5

ST357

8

124215

8

ST514

166

125427

119

M126073

47

4X

AN4-11A

BOLT

Purchased

No

Each

709.0000

DAS
31
9-89

2

4

DAS
28
9-89

Location

Loc Qty

Loc Code

FG

20

120731

20

ST356

139

M126073

43

M126105

96

ST514

500

M127290

250

M127376

250

ST517

50

124221

50

4X

DAS
31
9-89

DAS
31
9-89

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Shop Packet Print

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Picklist Print

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Work Order ID: 109054

Parent Item: D407-836-017

Parent Item Name: Crosstube Antenna Mount, 407 Aft (P162-407A)

Start Date: 11/08/13

Required Date: 11/08/13

Start Qty: 2.00

Required Qty: 2.00

NAS1149D0432J

Purchased

No

Each

446.0000

16

WASHER

DAS
28
9-89

13-11-8

DAS
31
9-89

Location

Loc Qty

Loc Code

GA

1

125578

116583

1

ST293

52

124580

52

ST294

3

116583

3

ST510a

390

125578

390

Each

5,921.0000

8

MS21042L4

Purchased

No

Locknut

DAS
28
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

FP001

50

122452

38

8182

12

ST314

9

m125708

9

st507

33

m126073

33

ST509

5430

m123376

2000

m126275

1454

m127255

1976

ST510a

241

m126333

241

ST518

158

124231

158

DAS
6
9-89

8x

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Shop Packet Print

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REFERENCE ONLY

5. PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -111	Part Number	Description
X					D206-836-011	CROSSTUBE ANTENNA MOUNT KIT 206A/B AND 206L FWD (P162-206)
	X				D206-836-013	CROSSTUBE ANTENNA MOUNT KIT 206L AFT (P162-206L)
		X			D407-836-015	CROSSTUBE ANTENNA MOUNT KIT 407 FWD (P162-407F)
			X		D407-836-017	CROSSTUBE ANTENNA MOUNT KIT 407 AFT (P162-407A)
				X	D206-836-111	CROSSTUBE ANTENNA MOUNT KIT UNIVERSAL (P162-U)
			1	1	D4853-1	TOP BRACKET (REPLACES P/N G13013-1)
1				1	D4853-3	TOP BRACKET (REPLACES P/N G13013-5)
		1		1	D4853-5	TOP BRACKET (REPLACES P/N G13013-7)
	1			1	D4853-7	TOP BRACKET (REPLACES P/N G13013-9)
			1	1	D4854-1	LOWER BRACKET (REPLACES P/N G13013-2)
1				1	D4854-3	LOWER BRACKET (REPLACES P/N G13013-6)
		1		1	D4854-5	LOWER BRACKET (REPLACES P/N G13013-8)
	1			1	D4854-7	LOWER BRACKET (REPLACES P/N G13013-10)
1	1	1	1	1	D4855-1	ANTENNA BRACKET (REPLACES P/N G13013-3)
2	2	2	2	2	D2732-030	RUBBER CUSHION (REPLACES P/N G13013-4)
2	2	2	2	2	AN4-16A	BOLT
2	2	2	2	2	AN4-11A	BOLT
8	8	8	8	8	NAS1149D0432J	WASHER
4	4	4	4	4	MS21042L4	LOCKNUT

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Revision: A

Date: 13.05.15

